



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

46.55

D2037-101
Job Sheet 171275



Part No: D2037-101

Job Qty: 7 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 05-11-01 JLM IPP Rev:B 08-07-29 revD as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		2/10/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	7 pcs		2/10/18	2.05	0.90	Brake NC 1		FF
110	Small Fab	7 pcs		2/12/18	0.00	1.62	Small Fab-1		DAS FF
120	QC	7 pcs		2/12/18	0.00	0.00	QC5		38
130	Packaging	7 pcs		2/12/18	0.00	0.00	Packaging3-1	WA001 6	MAR 0 2 2018
140	QC21-SA	7 Ea		2/12/18	0.00	0.00	QC21		DAS 21 MAR 0 6 2018

Part Op 100 - Punch as per Dwg D2037. Keep hole distance 45.50" using Jig D2037-101T1
 Descriptions: 110 - 1-Drill Ø0.323" holes in D2037-101 tube as per Dwg D2037 2-Flatten ends of D2037-101 tube as required using DT8545 3-Deburr as required
 130 - LOCATION : WA001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	27.4120 ft (3.916 ea)	90-Start up Operation	5000958 ① 5034344 ⑥

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	27	206	0

Part Specifications

Specifications could not be found.

Plex 2/7/18 8:17 AM Dart.Gagnon.Michelle



Container No: S042567



Arm

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PART NO: D2037-101
Serial No/Batch: S042567
Revision:
Operation:
Change No:

Start up Operation

02/15/18
Job No: 171275